The Future Of Milk Packaging

Ashwin Moorthy & Nigel Tong November 2021















Healthy & sustainable diets



Reduce carbon emissions



Reduce food waste



Reduce use of plastic packaging



Increase recycling



Minimise use of water



Sustainable sourcing and biodiversity



Championing human rights



Skills and opportunities for all



An inclusive place to work and shop



Community & partnerships

Our Packaging Targets

2019 - 2020

2022

2023

2025

Remove and Replace difficult to recycle plastics including black plastic, PVC and Polystyrene across our own brand plastic packaging Achieve average 30% recycled content across our own brand plastic packaging

100% of our own brand plastic packaging to be reusable, recyclable or compostable

Reduce own brand and branded plastic packaging by 50%

Key Drivers

Sustainable Development Goals
Legislation
Voluntary Commitments









Own brand approach to 50% plastic reduction

Remove

completely where we can

Cream pot lids

Reduce

weight of packaging

Milk bottle, cap, seal & BSM tubs lightweighting

Replace

with an alternative material where feasible

Board trays for desserts

Recycle

by making it easy for customers after use

Replacing complex laminates with mono materials for cheese and removing PS

Reuse

options for customers

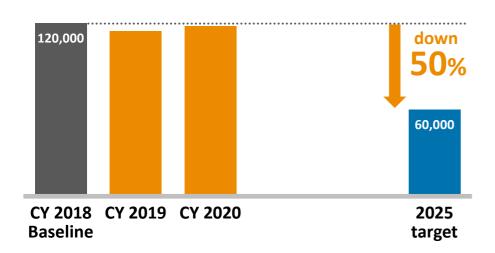








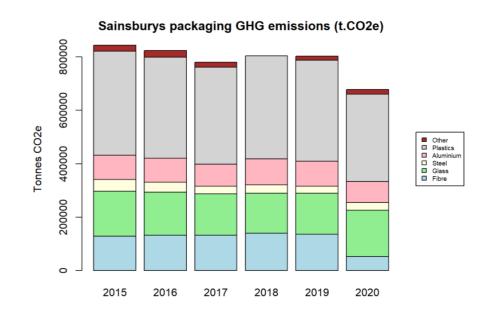
Plastic reduction & Packaging carbon emissions



4.6% reduction in 2019 1.7% reduction in 2020

due to increased sales of pre-packed items during the pandemic

7% relative reduction compared to 2018 baseline



Since 2015, GHG emissions from our food packaging (all materials) placed on the market has decreased by 20%

Courtauld 2030 member report, Sainsburys, 2020

Milk is number 1

4 pint is the Top Own Brand SKU by plastic tonnage Milk suppliers are #1 contributors in terms of plastic tonnage

Milk bottles account for 13% of total own brand plastic tonnage



Journey of milk packaging

Jugs & Cans

1930s

1970s - The Glass Bottle

1980s - The Plastic Bottle

2000s

Milk is produced locally, families collected this daily from local dairies in cans and jugs for convenience

Milk pasteurisation became more commonplace in Europe making the product last longer First Glass pint bottles appeared in the 1880s for customers to see the condition of the milkmers to be able to. 95% of milk in glass by 1975

Demand for bigger packs and longer shelf life. HDPE plastic bottles introduced due to lower weight, recyclability potential

Recycled HDPE content introduced, further lightweighting, higher recycling rates

Jug-It launched as a home refillable solution for milk, ahead of its time











Global milk packaging formats

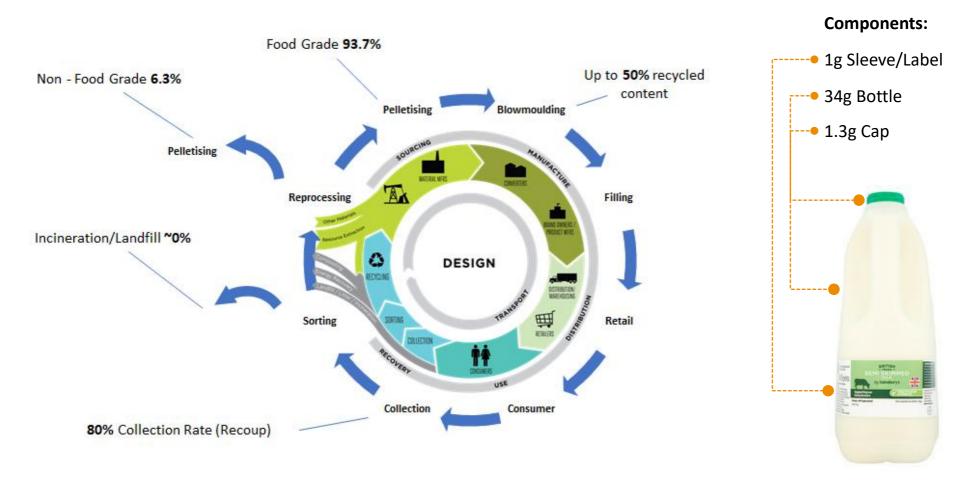
Fresh Milk markets are dominated by HDPE, followed by bags and PET

UHT markets are dominated by Cartons

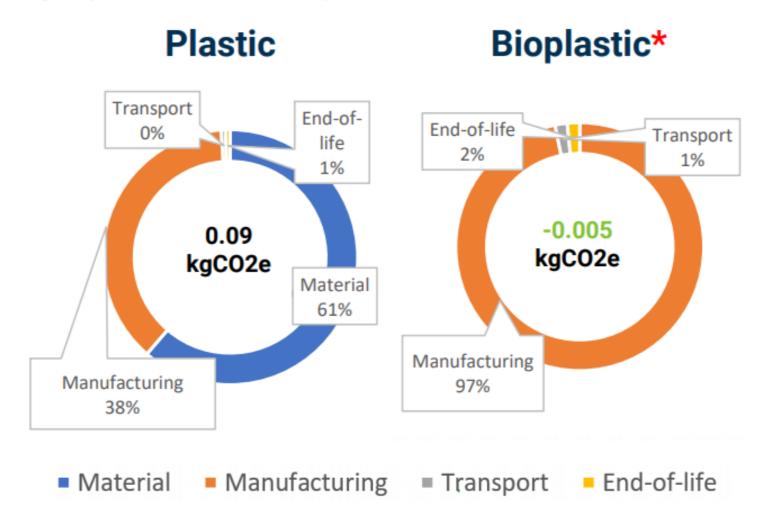
Occasionally in UHT dominated markets, fresh milk is packaged in different formats to differentiate the product offerin

	Preferred Formats			
Country	HDPE	Milk Bags	Carton	PET
USA	Х		Х	
China	X		X	
Russia		X	X	X
India		Χ		
France (mainly UHT)			X	X
Japan				
Germany (mainly UHT)			X	
Brazil (UHT milk)			X	
UK	Х			
Indonesia				
Mexico				
Saudi Arabia	X			X
Italy				
South Korea				
Spain (mainly UHT)	X		X	X
Canada	X	X	X	
Turkey				
Australia	Х		X	
South Africa	Х			
New Zealand	X			
Israel		X	X	
Pakistan			X	
Argentina		x		

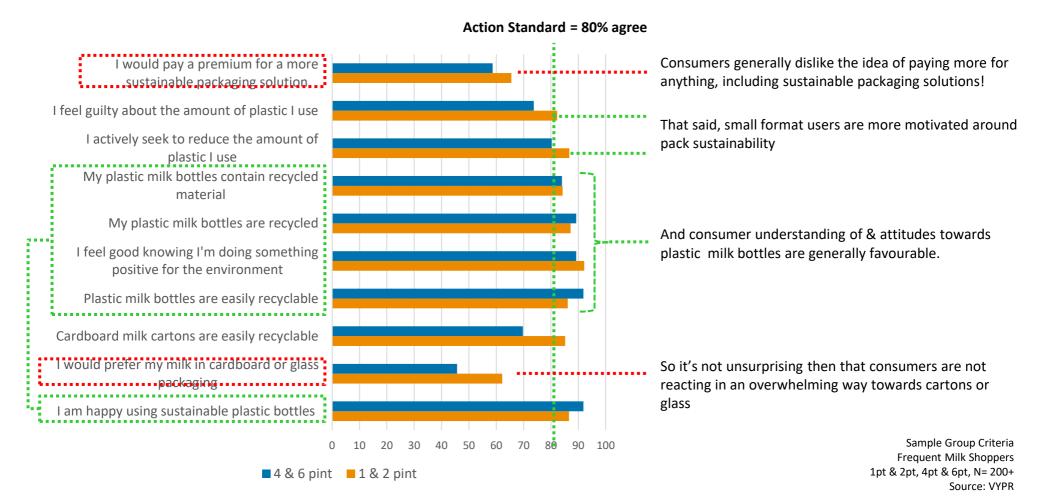
HDPE Milk Bottle (4 pint)



Improving 4 pint carbon footprint



Understanding Customer Attitudes



Bottle vs. Carton

Renewable content

Currently made from fossil fuel plastic and could be made from biobased renewable materials in the future

Collected by 100% of LAs



Recycled content

Currently Up to 40% recycled HDPE and 50%+ in the future



85-100% of package made from renewable materials



Collected by 100% of LAs from ?



Recycled fibres used for other applications

Milk man return

The return of the milkman

As traditional doorstep deliveries of milk rise, Katharine Wootton hears from one modern-day milkman about what's behind the revival and how the job has changed

'I couldn't cope with the demand'... popular milkman says he hasn't been this busy in 30 years as customers race to sign up

'When it starts to go back to normality, we hope we can keep as many as we can'

Graham's expands DTC delivery amid coronavirus convenience demand

By Henry Sandercock | 20 April 2020

BUSINE

The Milkman Is Back: Covid Lockdowns Rekindle Demand for Dairy Delivery

The milkman is making a comeback as coronavirus keeps people from shopping

"We had to put some customers on hold just because of the big influx that we had."

The Modern Milkman to launch doorstep deliveries in Nottinghamshire

It's all plastic-free

Coronavirus: The rise of the milkmen and women

By Sue Paz & Stephen Stafford BBC News

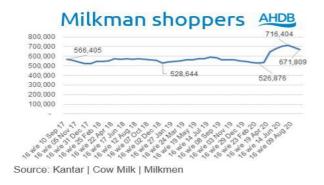
Coronavirus: Business booming for milk doorstep delivery

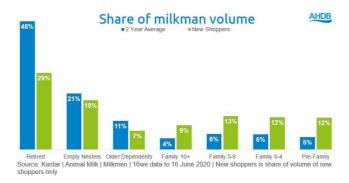
30 September 2020 | by FarmingUK Team | Dairy, News, Produce

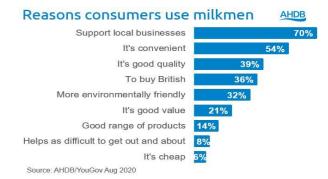
News

Farming company re-launches milk deliveries after 28 years due to 'high demand' during Covid-19

* Milk & more sees +400% growth through the COVID period with 25% of their milk sold being organic against 4% retail average *







Alternatives moving forward

Return of the milkman

Consumer sentiment to do the right thing in reducing plastic waste

Weight, Carbon impact, Scalability?



Refill stations

Appearing more and more in independent shops to encourage reuse

Convenience, Scalability?

Cartons

Seen as better than a plastic bottle – is recyclable and has less plastic Widely Recycled, Scalability?

Pouches

Lighter in weight compared to others
Recyclability, Scalability?







Reuse Models











Cheese example - 5 Key success factors

Culture



- Establish a continuous improvement culture
- An aligned passion for sustainability and 'doing the right thing'
- A business that cares, motivated to address the sustainability challenge

Objectives



- Clear, well defined and unambiguous
- Aligned across the entire supply chain
- Measurable

Resource



- Establish the right level of resource, structure and expertise within the business to deliver
- Ensure all disciplines are covered and involved (Commercial, supply chain, technical, purchasing, operations....)

Collaboration & Communication



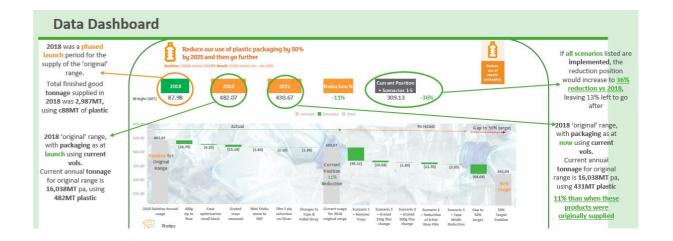
- Make communication a priority, establishing the correct frequency and channels of communication
- Ensure communication covers the entire supply chain (retailer-1st tier supplier-2nd/3rd tier suppliers)
- Keep things positive, don't hind negative news and share best practice
- Using retailer customer interface and links to recycling

5 Key success factors

Data



- Ensure you have the means to establish and access the data you need (appropriate software)
- Be clear on the baseline, where you are now and where you need to be
- Develop a road map to achieve the objectives (Data dashboard)
- Use the data to establish a priority sequence and resource each project appropriately
- "Leave no stone un-turned" –
 explore and critique every aspect
 of packaging and carbon
- Share progress regularly



Achievements

- ✓ A well resourced team that cares, focused on delivering of objectives.
- ✓ A network of communication channels has been established
- ✓ A clear understanding of data and a roadmap of delivery
- ✓ 11% of plastic removed with a further 25% planned in the next few months
- ✓ Plans established for 50% of range to be recyclable
- √ 3 tonnes of carbon identified/removed in tier 1

Summary

There is no one silver bullet

Commodity product with current packaging format established at scale for the last approx. 40 years

Unintended consequences with alternatives such as higher carbon, food waste

Customer engagement with alternative delivery/packaging formats

Packaging solution needs to be part of a circular economy approach

Collaboration across all stakeholders in the value chain required to enable a successful outcome